

$\Phi 6-24$ inch PE TUBE EXTRUDING LINE

PE Tube Production Line



A. Configuration:

Main extruder SJ120/28	1 set
Co-extruder	1 set
Moulds (die head ,calibrating sleeve)	1 set
Vacuumforming tank	2 set
Water cooling tank	2 set
Haul-off machine	1 set
Cutting machine	1 set
Stack	1 set

The picture is just for reference

Note :

Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!

B. General description

Raw Materials to be used	PE
Pipe Sizes	6inch,8inch,10inch,12inch,15inch,18inch,20inch,24inch
Max. Extrusion Rate	700 Kg/h Output depends on the tube specification to be produced
Compressed Air Required	0.6NM3/Min, Air Pressure: 0.2-0.7 Mpa
Spray Water Required	0.8M3/Min
Workshop Space Required	400 M2
Power Conditions	3Phase /380V/ 50Hz;
Water Conditions	Water for industrial use, free from solid matters, inlet filtered, inlet temperature: 10-20°C, water pressure: 6 Bar